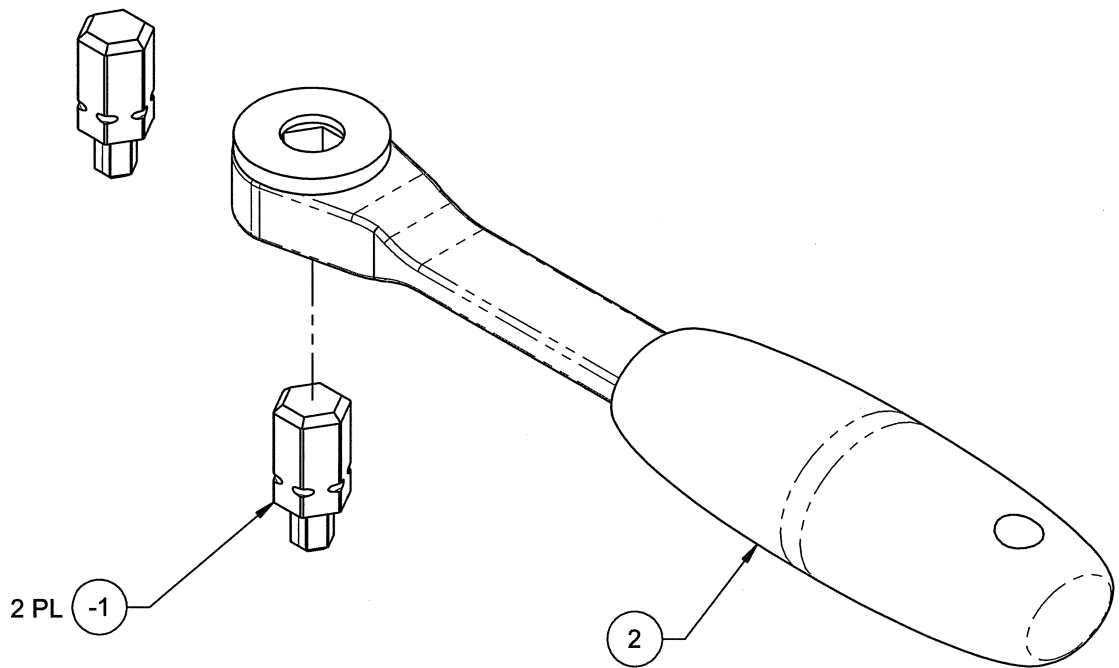


ITEM #	QTY	PART #	PART TITLE
-1	2	RBT18565-1	9/64" HEX BIT, 1/4" HEX SHANK
2	1	McMaster#52725A31 OR EQUIV.	ANGLED RATCHETING BIT SCREWDRIVER 4-1/8" LG.



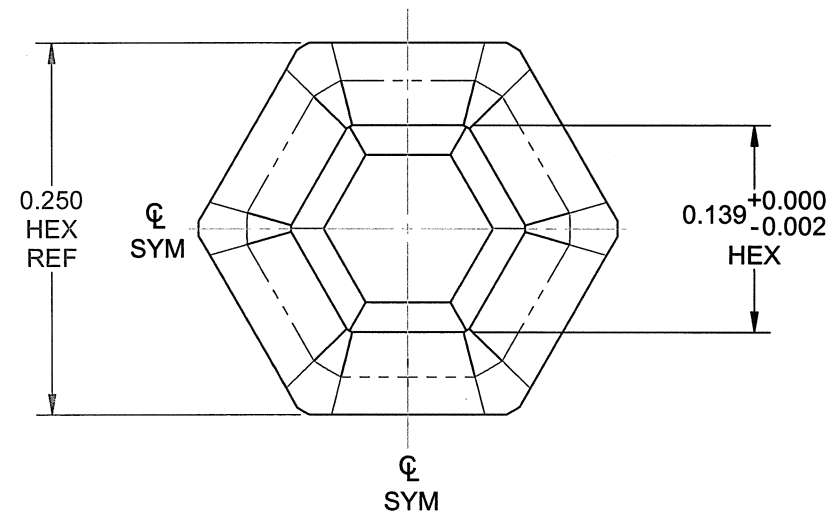
RBT18565 ENGINE BELL MOUTH RATCHET

8

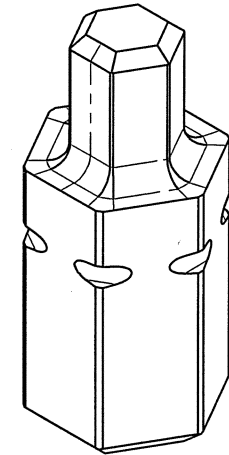
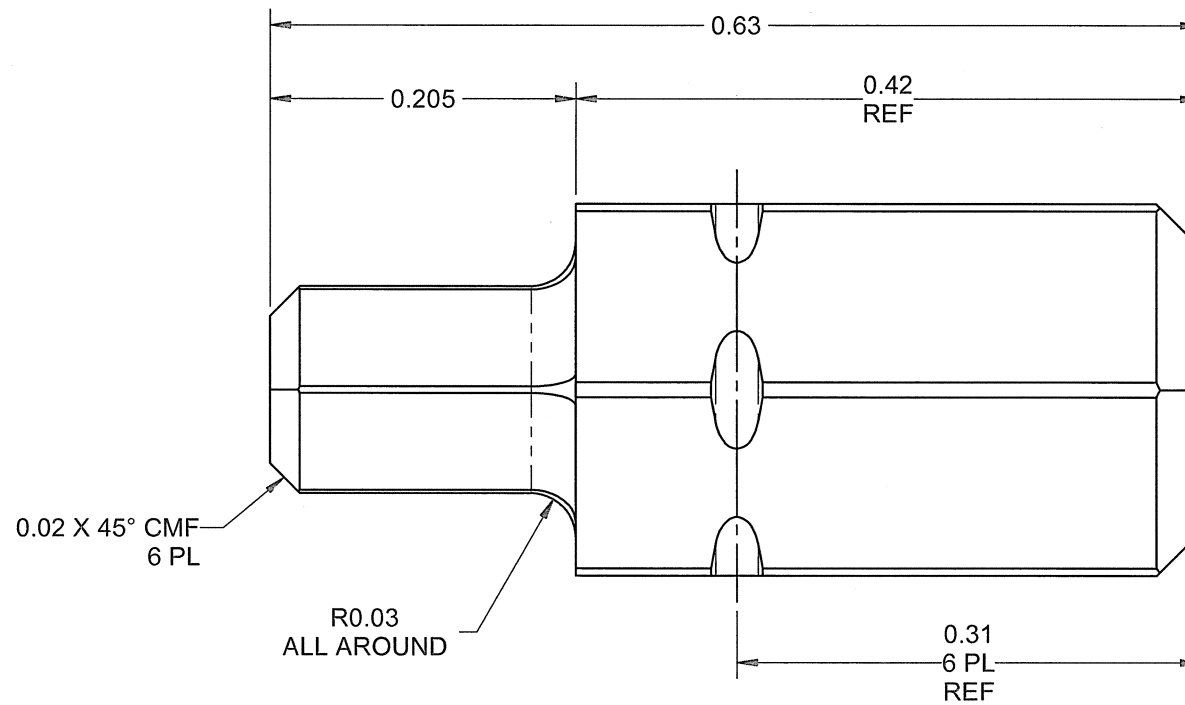
NOTES:

- 1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ASSEMBLE AS SHOWN
8) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

C	-1 WAS MACHINED PART IS NOW MADE FROM P/N McMaster#8526A65 OR EQUIV.	19-627	MBB
B	UPDATED DRAWING TEMPLATE ITEM -1 WAS MSC #05045315 IS MACHINED PART ITEM 2 WAS ITEM -3 ITEM 2 WAS MSC #05045174 IS McMaster#52725A31 OR EQUIV.	19-590	PK
REV.	DESCRIPTION	ECN #	BY
DESIGN	PK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PK		
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	DP	RBT18565	SHEET 1 OF 2
APPROVED	VK	TITLE	SCALE
DATE 3/7/2019		ENGINE BELL MOUTH RATCHET	NTS
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RBT18565-1 9/64" HEX BIT, 1/4" HEX SHANK



NOTES:

- 1) MATERIAL: McMaster#8526A65 OR EQUIV. (9/64" HEX BIT, 1/4" HEX SHANK)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1^\circ$
X.XX = $\pm 0.01"$ / $\pm 0.5^\circ$
X.XXX = $\pm 0.005"$ / $\pm 0.1^\circ$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05^\circ$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	PK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PK		
CHECKED	KPT	TOOL PART #	REV. C
MFG. APPR.	DP	RBT18565	SHEET 2 OF 2
APPROVED	<i>WJ</i>	TITLE	SCALE
		ENGINE BELL MOUTH RATCHET	NTS
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